



It is recommended that only persons who have sufficient knowledge and experience such as system designers and responsible persons deal with this product after carefully reading the product manual.

1 The matters of safety

WARNING

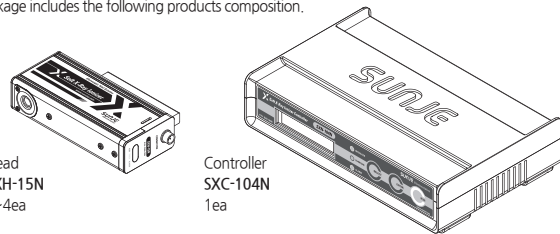
- Do not fabricate or do maintenance by yourself. Malfunction, Electric shock, and fire danger are considered. Contact us directly if you need the item to be repaired.
- Do not let the water touch the product. It may cause electric shock or fire due to malfunction.
- When you check or maintain the product, make it sure you turn off the power. It may cause electric shock or fire due to malfunction.
- The item should be fixed to the target tightly. Electric discharging or breakage might happen.
- Please shield your installing circumstances first since the item releases the soft X-ray. Direct X-ray exposure is not recommended owing to cause health problem.
- It includes a beryllium window on the X-ray tube unit in order to release soft X-ray for ionization. This beryllium material can cause respiratory disorder only if the person gets exposed to forms of either beryllium powder or smoke. However, our device doesn't create beryllium in neither of the mentioned forms. Please be careful not to break the device since there might be a slight chance that the device could partially degrade into the powder form, then it can cause harm defects. If the user touches the beryllium material on the device, clean oneself on the running water or rinse it off with soap directly. If the beryllium window gets dirty or damaged, call us directly for assistance.
- Do not use the product at the place where dangerous material such as inflammable or ignitable material exists. This product is not the product of anti-explosive type.
- This device is made only for industrial uses. You need to ground the device beforehand. Otherwise, there are in case of malfunction, electric shock, or fire damage.

CAUTION

- Do not disconnect the head cable with power applied. There is a possibility of electric shock or malfunction.
- Connect wires referring to the product manual. Wrong connection can cause failures.
- For your proper cable connection, take a look at the manual "Installation & Connection" for references. Any disordered connection is detected, the malfunction might arise.
- All cables should be connected all the time. Please careful of cable disconnections. If power or communication cables got damaged, replace them immediately. Malfunction and fire danger may happen.
- Do not install the device where the vibration can be detected. Any minor impact or vibration on the device, the malfunction or danger of accident might happen.
- Do not use the item off the range of usage(Electrostatic elimination). Malfunction or danger of accident may occur.
- If you wish to discard the head unit of X-ray device, you need to report for disuse declaration to the institution(s) where they ask to. A proper declaration procedure is necessary in order to disuse X-ray device.
- Please contact to either Korea Institute of Nuclear Safety(KINS) or a safety supervisor of Sunje directly.

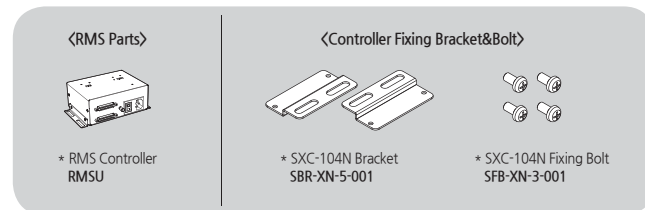
2 Check the package contents

- Product compositions: The package includes the following products composition.



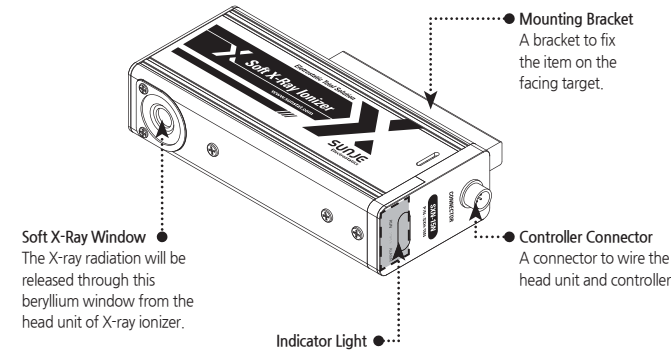
- Fixing Bolt SFB-XN-1-001 (1/4"-20unc x 15L / 1~4ea, 1/4"-20unc x 8L / 1~4ea, M4 x 0.7Pitch x 10L / 2~8ea)
- Head Cable SOC-XN-1-001 (15m / 1~2ea)
- D-Sub Cable SDC-SN-4-001 (25Pin / 5m / 1ea)
- Power Cable SPC-MT-1-001 (AC 100V, 50/60Hz, 1.8m / 1ea or AC 220V, 50/60Hz, 1.8m / 1ea)
- Power Cable SPC-MT-2-001 (AC 220V, 50/60Hz, 1.8m / 1ea)

- Option: If you require extra functions with the basic accessories we provided, you need to purchase optional items in below for further assistant.



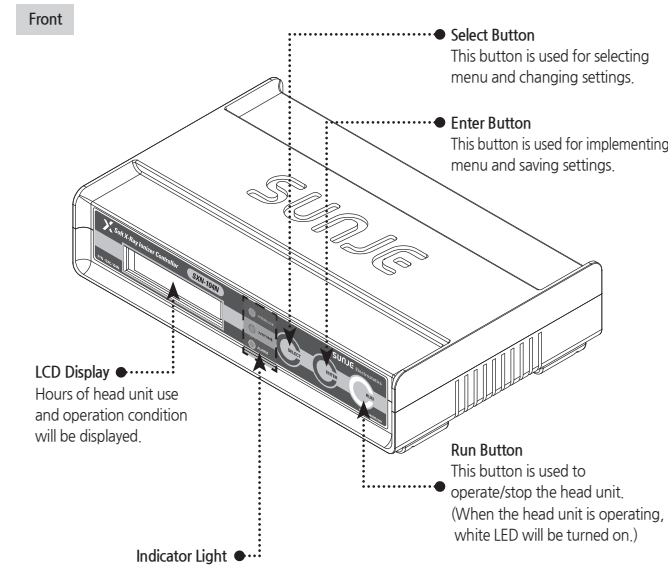
3 Nomenclatures of parts

Head Unit (SXH-15N)



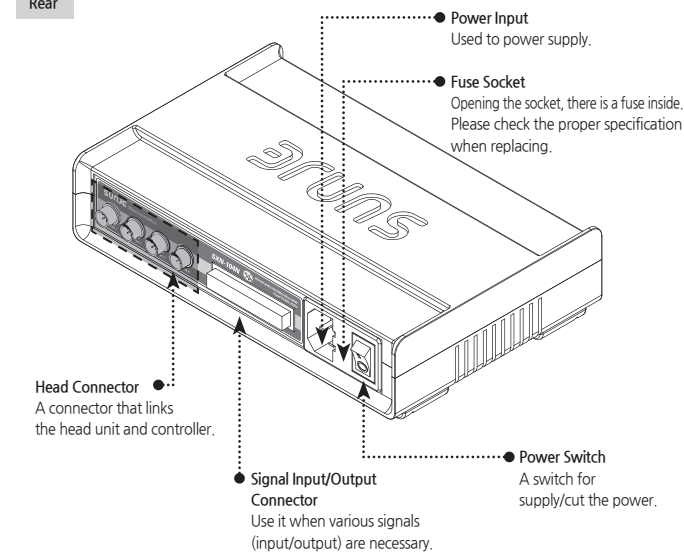
- Mounting Bracket**: A bracket to fix the item on the facing target.
- Soft X-Ray Window**: The X-ray radiation will be released through this beryllium window from the head unit of X-ray ionizer.
- Indicator Light**:
 - RUN - Blue LED (Operating)**: When the head unit is in operating condition, blue LED will be turned on.
 - TIMER - Yellow LED (Head replacement)**: When the head unit reaches the replacement cycle, The yellow LED will be turned on.
 - ALARM - Red LED (Malfunction)**: When false operation, red LED will be turned on.
- Controller Connector**: A connector to wire the head unit and controller.

Controller (SXC-104N)



- Select Button**: This button is used for selecting menu and changing settings.
- Enter Button**: This button is used for implementing menu and saving settings.
- LCD Display**: Hours of head unit use and operation condition will be displayed.
- Run Button**: This button is used to operate/stop the head unit. (When the head unit is operating, white LED will be turned on.)
- Indicator Light**:
 - INTERLOCK - Green LED (Safety)**: When the interlock is safely contacted, green LED will be turned on. (If this LED is not on, the head unit is not operating.)
 - OVERTIME - Orange LED (Head replacement)**: When the head unit reaches the replacement cycle, The orange LED will be turned on.
 - ALARM - Red LED (Malfunction)**: When false operation, red LED will be turned on.

Rear



- Power Input**: Used to power supply.
- Fuse Socket**: Opening the socket, there is a fuse inside. Please check the proper specification when replacing.
- Head Connector**: A connector that links the head unit and controller.
- Signal Input/Output Connector**: Use it when various signals (input/output) are necessary.
- Power Switch**: A switch for supply/cut the power.

4 Installation and connection

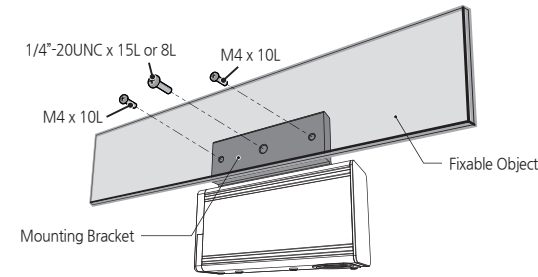
Check the installation conditions head unit

Please check the installation condition whether it meets proper specification.

- Shielded room
- There must be no objects between the target area and x-ray device.
- No vibration on the fixed device.
- Be aware of any flammable or ignitable materials around the working area.
- Secure to have enough working space for quick maintenance of the device.

Head unit fixing

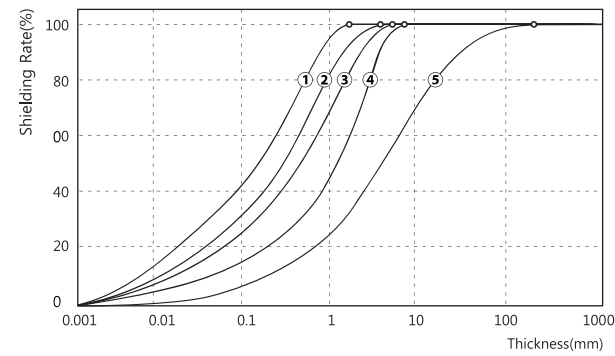
Fix the target product on the fixed area where you install by using supported fixing bolt(s).



Shielding methods

Shielding Material Selection

See the following graph for references. Select the ideal tickness and quality of shielding material.



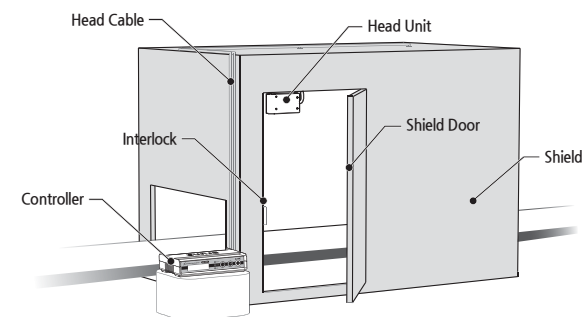
No.	Shield Material	Thickness [mm]
①	Copper	Over 3.5
②	Aluminium	Over 6.0
③	Glass	Over 7.0
④	PVC	Over 8.0
⑤	Acryl	Over 120.0

WARNING

- Please shield the area where the customer is willing to install the soft X-ray device for safety issue.
- After shielding process, please connection to your own interlock system to operate the X-ray device On/Off when the door is opened/closed.

Shield installation compositions

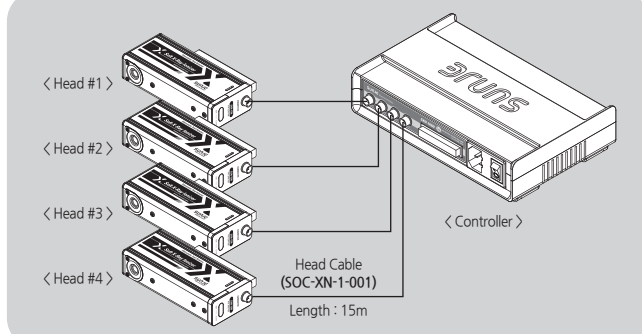
Please refer to the "Installation Compositions" for your references. Please keep your working environment of the leakage radiation level within the range of 10 μ Sv/hr all the time.



How to connect

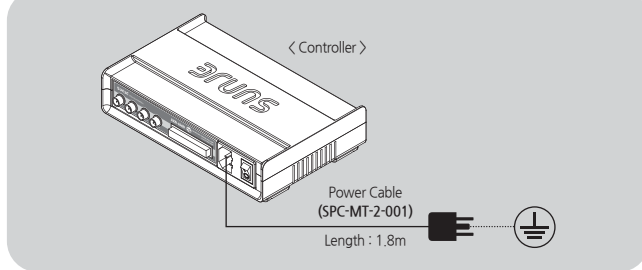
Connecting the Head Unit

Please connect the head unit and controller with supported "Head Cable". (Head unit Max.4)



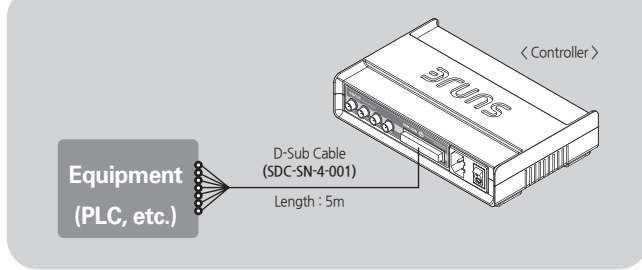
Connecting the Earth Ground and Power

Using supported ground and power cables to connect the controller.



Connecting the Input & Output Signal Cable

Please connect the controller and external machinery equipment with supported "D-Sub Cable".




Input/Output Signal Cable Specifications

Division	No.	Pin Name	Labeling	Color	Function
INPUT	1	Remote On	RMT-ON	Black	Remote On / Off (Electrical Contact)
	2	Remote Off	RMT-OFF	White on Black	
	3	Common	RMT-COM	Brown	
	4	Interlock	INT-ON	White on Brown	Interlock On / Off (Electrical Contact)
	5	Interlock	INT-OFF	Red	
OUTPUT	6	Remote(N.O)	RE-N.O	White on Red	Remote On / Off State Output
	7	Remote(Com)	RE-COM	Orange	
	8	Remote(N.C)	RE-N.C	Black on Orange	
	9	Interlock(N.O)	IN-N.O	Yellow	Interlock On / Off State Output
	10	Interlock(Com)	IN-COM	Black on Yellow	
	11	Interlock(N.C)	IN-N.C	Green	
	12	Not Used	-	-	-
	13	Ground	-	-	-
	14	Power (N.O)	POW-N.O	White on Green	Power On / Off State Output
	15	Power (Com)	POW-COM	Blue	
	16	Power (N.C)	POW-N.C	White on Blue	
	17	Over Time (N.O)	HEAD-N.O	Violet	Over Time State Output
	18	Over Time (Com)	HEAD-COM	White on Violet	
	19	Over Time (N.C)	HEAD-N.C	Gray	
	20	Alarm (N.O)	AL-N.O	Black on Gray	Alarm(Head Fail) State Output
	21	Alarm (Com)	AL-COM	White	
	22	Alarm (N.C)	AL-N.C	Black on White	
	23	Not Used	-	-	-
	RS 485	24	Rs-485(+)	RS-485+	Pink
25		Rs-485(-)	RS-485-	Sky Blue	


5 How to set

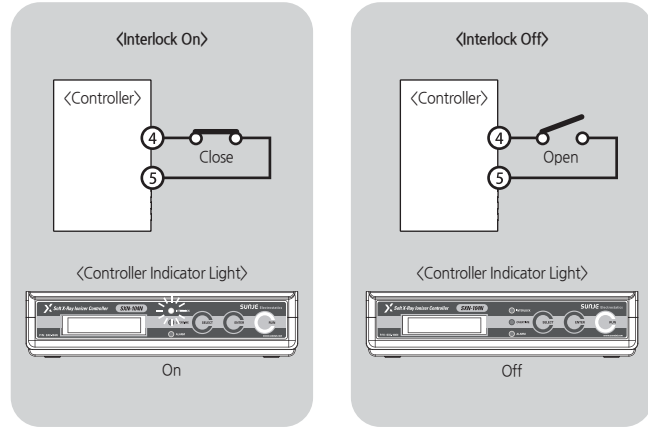
▶ Set the interlock



Interlock On

If #4 and #5 of a D-Sub cable are connected, the interlock is on.
When LED is on, it shows that the door is securely locked and totally shielded.
*Interlock indicator ( INTERLOCK) light will be turned on in the front of the controller.

Interlock Off

If #4 and #5 of a D-Sub cable are disconnected, the interlock is off.
When LED is off, it shows that the door is securely unlocked and not shielded well.
*Interlock indicator ( INTERLOCK) light will be turned off in the front of the controller.



Article	Interlock On	Interlock Off
D-Sub Cable No.	4 - 5 Close	4 - 5 Open
State	The shield door is closed	The shield door is open
Meaning	Normal operation standby	Abnormal operation standby
Controller Indicator Light	 INTERLOCK On	 INTERLOCK Off

▶ Set the remote

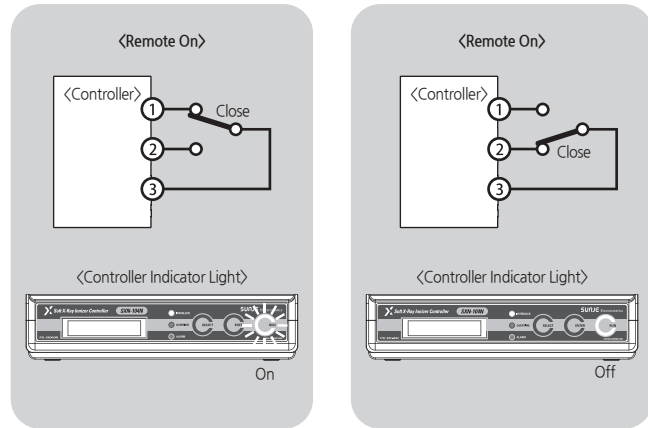
Remote On

Set-up interlock before setting remote. If the interlock is in off, the head unit will not operate even though the remote is on.

Remote Off





If #2 and #3 of a D-Sub cable are connected, the remote is off.
Remote off indicates that the head unit is not operating.
If you push Run/Stop button or send run order via communication in the remote off state, head unit will not operate.

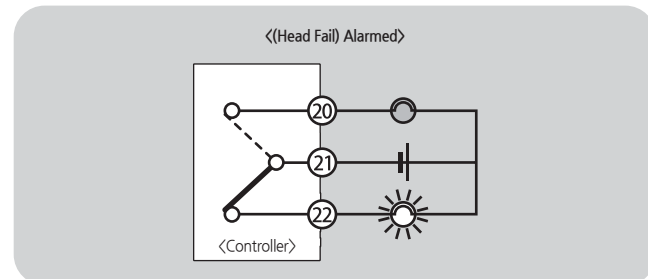
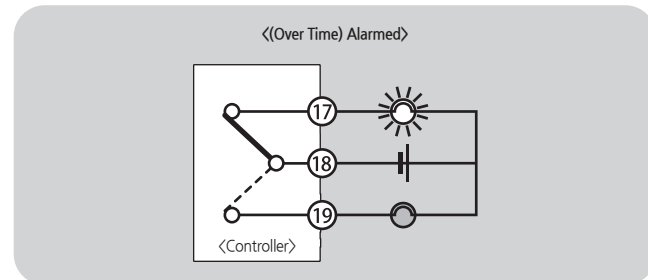
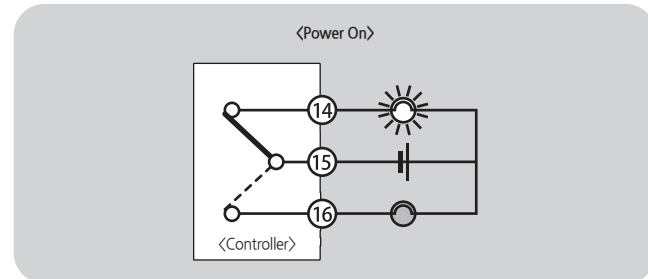
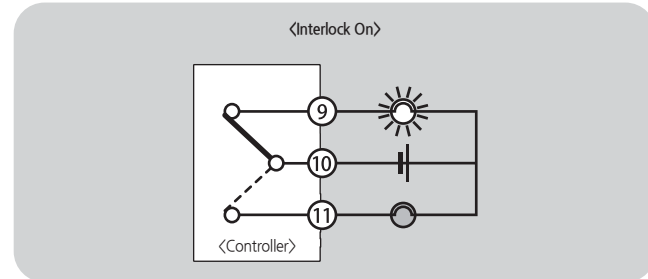
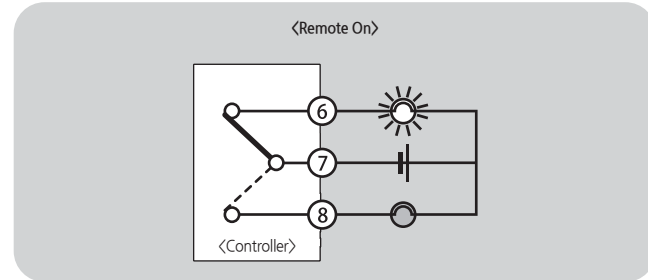
※ The Run/Stop button is available or send run order via communication when you don't use remote.



Article	Remote On	Remote Off
D-Sub Cable No.	1-3 Close	2-3 Close
State	Head starts operating	Head stops operating
Meaning	Ion starts forming	Ion stops forming

▶ Output status signal

category	Remote Status Output	Interlock Status Output	Power Status Output	(Over Time) Alarm Status Output	(Head Fail) Status Output
D-Sub Cable No.	6-7 Close	9-10 Close	14-15 Close	17-18 Close	21-22 Close
Status	Remote On	Interlock On	Power On	(Over Time) Alarmed	(Head Fail) Alarmed
Meaning	Ion Forming	Normal Operation Standby	Power applied	Head Unit Replacement	Head Unit Malfunction
Controller Indicator	 RUN/STOP	 INTERLOCK	-	 OVERTIME	 ALARM



※ Rated load (for Output) : 0.5A at 30V DC

6 Problem solving

▶ Checklist before called

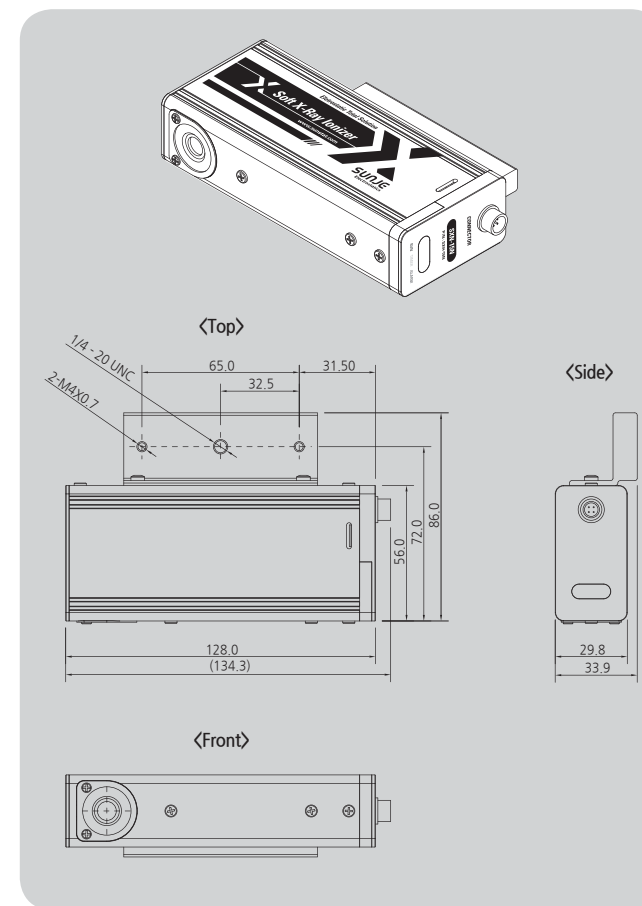
Problem	Identifying Problem	Solution
Not Operating	Is your power cable still plugged in?	Please re-plug the power cable and then turn the device on again.
	Was the proper voltage level applied for this set-up?	Please use the proper level of power input for the device. (AC 100~240V, 50/60Hz)
	Is the switch off at back of the controller?	Turn on the power switch.
	Is a fuse broken?	Replace the proper fuse immediately.
	Is there any alarm LED on the head unit of device?	Purchase and replace the head unit.
No Signal	Have you followed the proper procedure for Input/output signal cable(s)?	Check whether the cable connection is properly done.
	Can't possibly ground the device?	Please refer to 'Installation & Connection' for (proper) grounding the device.
Decreased Performance	Any damages or cut on the cables?	You need to replace the cables if it gets cut or damaged.
	Is the remote off control on your machine?	Clear the Remote off on your machine.
Head unit not working (when pressing Run button on the controller)	Is the remote off control on your machine?	Clear the Remote off on your machine.
Error code displayed on the controller LCD panel	See from manual for [Error code Verification].	

▶ Error code verification

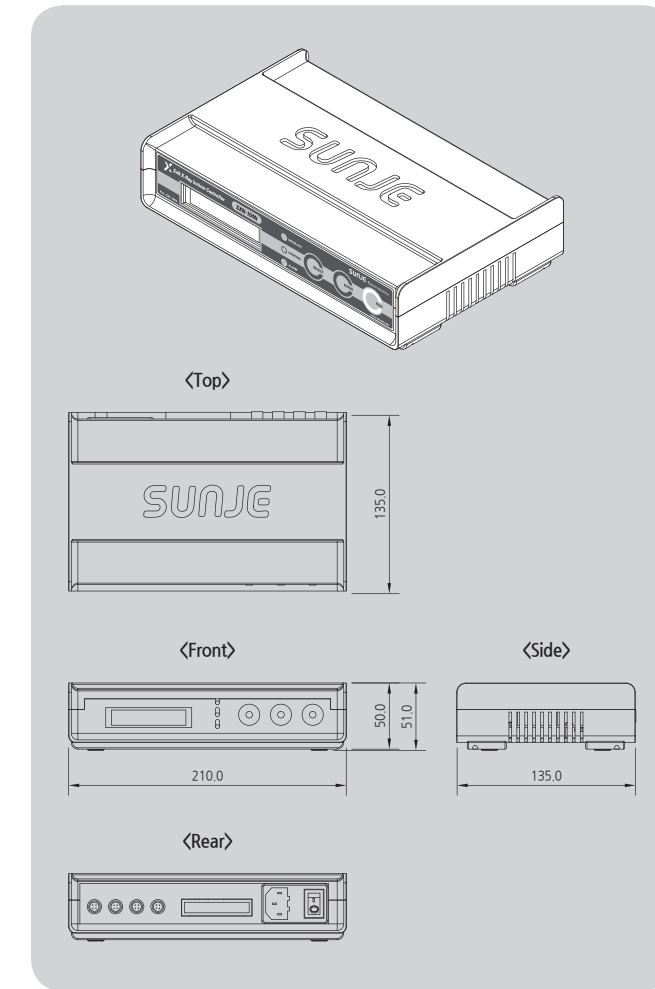
Error Code	Status	Solution
AL-02	Internal System Error	Check the status of head cable connection. Replace the cable if head cable gets cut or damaged.
AL-04	H/V Abnormal	Replace the head unit. Contact us immediately.
AL-05	Abnormal current detection	Replace the head unit. Contact us immediately.

7 Dimensions

▶ Head Unit (SXH-15N)



▶ Controller (SXC-104N)



8 Specification

Parameter	Description / Value
Ion Generation Method	Soft X-ray
Source	Soft X-ray Tube
Beam Angle	150°
Input Power	AC 100~240V, 50/60Hz
Power Consumption (with Head)	Max. 50W
Controller Fuse	250V, 3A, 5X20 Glass Type Fuse
Operation Circumstance	0°C ~ +50°C (32°F ~ 122°F), 35% ~ 85% RH
Weight	Head (SXH-15N)
	Controller (SXC-104N)
Dimensions	Please Refer to Dimension Drawing
Alarm Function	Head Fail, Head Communication Error
Interface	(Run, Alarm, Power, Over Time, Remote, Interlock) Remote On/Off, Interlock On/Off, Output State
Warranty	1 year

※ The appearance and specification of the product may be changed without prior notice for the improvement of the product.

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